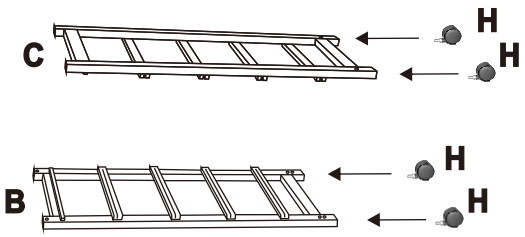
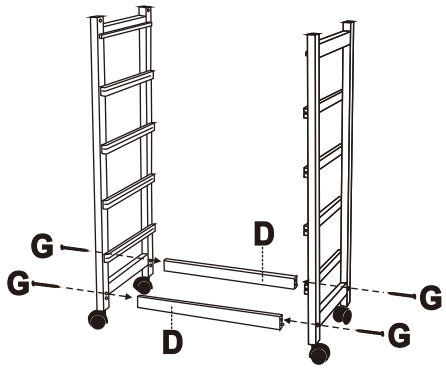
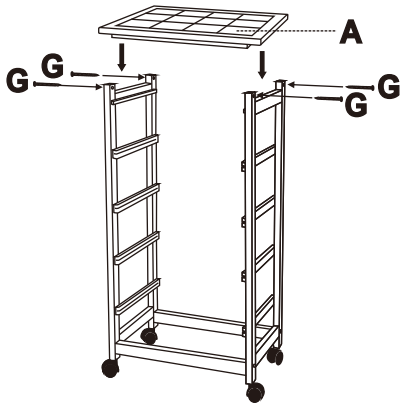
STEP 1



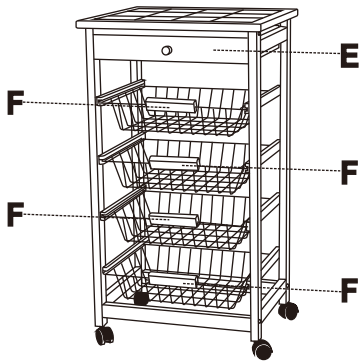
STEP 2

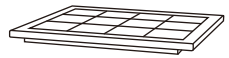
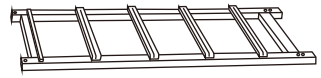
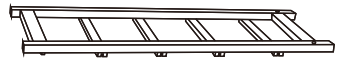
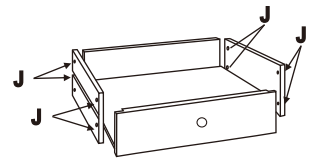
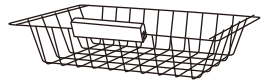


STEP 3



STEP 4



A	1 PC	B	1 PC
			
C	1 PC	D	2 PCS
			
E	1 PC	F	4 PCS
			
G	8 PCS	H	4 PCS
 ∅ 5x40mm			
I	4 PCS	J	8 PCS
		∅ 3x25mm	