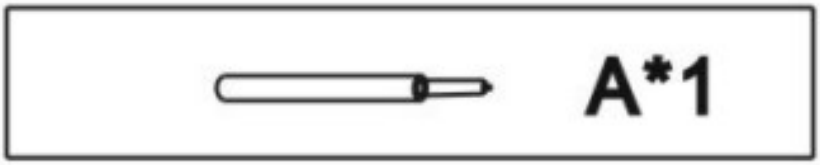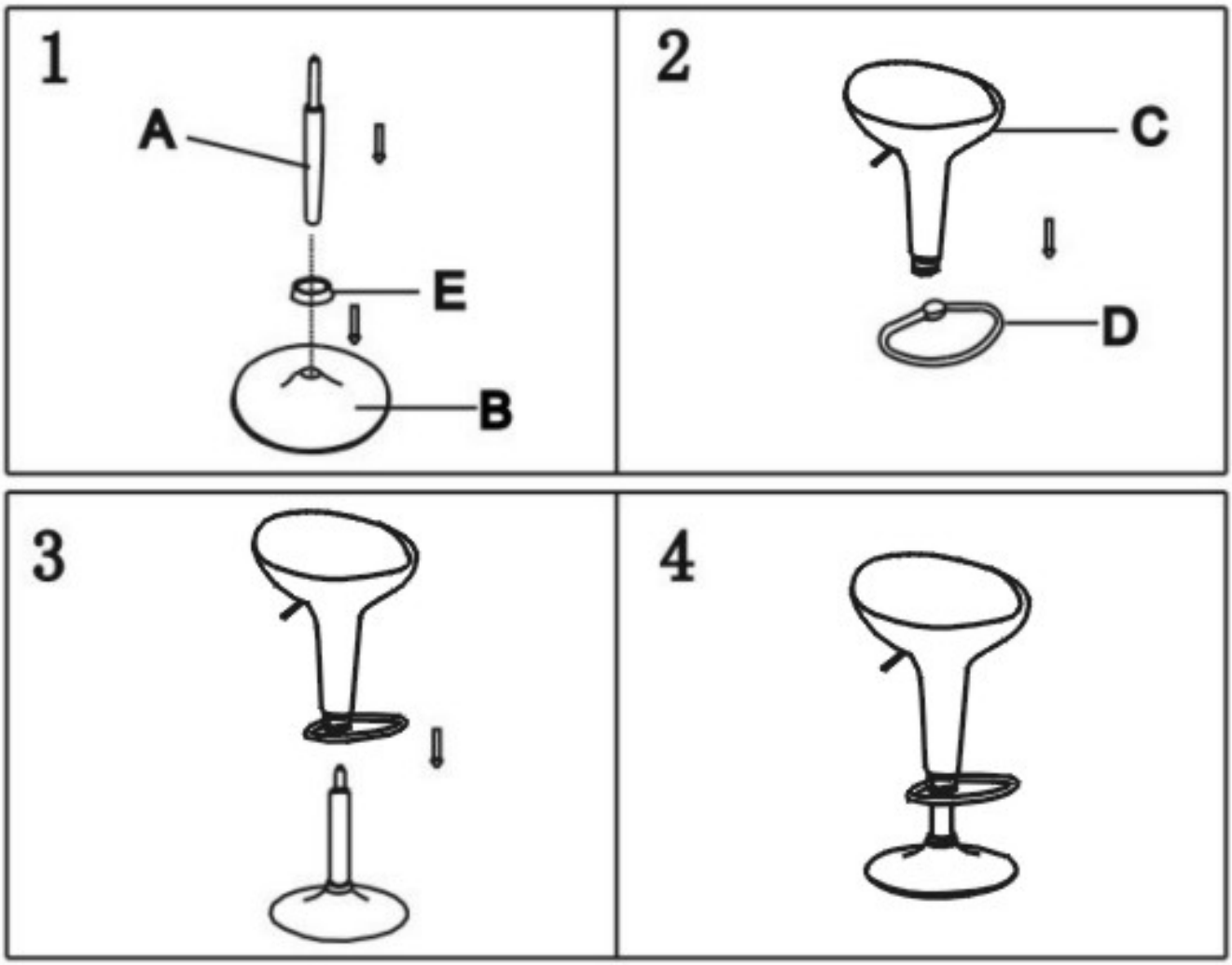ASSEMBLING INSTRUCTION